

responding quickly and effectively to our clients' needs



Helical Coiling & Bending Services

We produce helical, limpet and "pancake" coils for use in all types of heat exchange processes working with a variety of materials including Carbon Steel, Stainless Steel, Inconel and Duplex. The table below indicates coil diameters that can be attained when producing helical coils. Smaller diameters can be achieved in the production of limpet and pancake coils.

In addition we can also provide a variety of specialist bending services.

Vessel Design, Fabrication & Installation

As a company that has grown by responding quickly and effectively to our clients' needs, we have the resources and equipment in place to offer vessel manufacture working to European and International codes including PD5500:2003 and ASME VIII Div 1. Materials of construction include stainless steel, carbon steel and high nickel alloys.

We have developed a broad range of skills and have a positive attitude to problem solving. Our work, which includes burners and gas manifolds, ducting and high-pressure pipe work, chutes and transitions, hoppers and bins, can be found in some of the most modern plants in Europe. Our clients include some of the world's most respected blue chip organisations.

We also have extensive experience working to GMP in total hygiene environments and continuous production facilities such as food and pharmaceutical plants.

Pipe NB	1/2"	3/4"	1"	1 1/2"	2"	2 1/2"	3"	4"
Sch 10	210	210	254	500	750	1200	1500	2600
Sch 40	210	210	254	350	400	600	900	1350

Chemical • Petrochemical • Oil & Gas