

### Pipework Fabrication, Installation & Commissioning

Our pipework fabrication facilities are equipped with modern machinery and tooling enabling us to meet the needs of a wide variety of industries. Our highly trained workforce offers a wealth of experience having worked with many different materials within a wide variety of applications. These include:

- Carbon Steels
- Stainless Steels
- Duplex and Super Duplex Alloys
- Nickel Alloys
- Plastics (ABS, PVC, Etc.)
- Jacketed pipework
- Lined pipework
- Sterile pipework systems

We operate "in-house" welding procedures in accordance with ASME IX and BS EN 288 Part 3 with welding personnel certified to BS EN 287 Part 1. Our range of welding processes include Orbital, TIG, MIG, MAG, MMA & Submerged Arc.

All projects we undertake can be fully documented to suit PER requirements & include material and consumable test certification, weld procedures, welder qualification, pressure test certification and non-destructive testing.

We specialise in the fabrication and assembly of skid units as a cost effective means of achieving high quality fabrication remote from your site and have an impressive portfolio of Oil Metering and Prover skid units.

